

Analytical method development and validation for the estimation of Furosemide an anti-diuretic in Furosemide injection diluted with normal saline in presence of impurities by RP-HPLC

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Abstract. This study was aimed to establish a simple, accurate, precise, robust and rapid reverse phase high performance liquid chromatographic method for the estimation of Furosemide in Furosemide injection diluted with normal saline and it was validated as per the parameters mentioned in the ICH guidelines such as system suitability, linearity, accuracy, precision, specificity, ruggedness and robustness and solution stability. The optimized chromatographic HPLC analysis was performed on Waters e2695 system equipped with Inertsil ODS-3V C₁₈ column (250 cm x 150 mm; 5 µm particle size), with a mixture of 1% glacial acetic acid and acetonitrile in the ratio of 50%:50% v/v as the mobile phase, at the flow rate of 1.0 mL/min. The detection was performed at the wavelength of 272 nm and the retention time of Furosemide was found to be 7.03 min. The calibration plot gave linear relationship over the concentration range of 10-120 µg/mL with correlation coefficient of $r^2 = 0.9998$. The percentage purity of Furosemide in the given formulation was found to be 103.56 ± 0.6546 . The amount of Furosemide in the given formulation for intraday and interday was found to be 102.45 ± 0.2291 and 102.67 ± 0.4041 , respectively. The accuracy of the proposed method was determined by recovery studies and was found to be in the range of 100.14% to 101.01%. This indicates that there is no interference was observed due to excipients used in formulation. The percentage of RSD was found to be less than 2 for all the parameters. All the impurities peak were separated well and no interference were found with the retention time of Furosemide. The results of robustness, ruggedness and solution stability were found to be within the acceptance limit. Hence, the

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developed method was found to be simple, linear, accurate, precise, robust, rapid method for the analysis of Furosemide in Furosemide injection diluted with normal saline. In addition, the main feature of the developed method is lower run time with less solvent consumption.

Keywords: Furosemide; Method development; Furosemide injection; ICH guidelines; Impurities.

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Introduction

Furosemide (FUR) is a loop diuretic. It is chemically known as 4-chloro-2-[(furan-2-ylmethyl)amino]-5-sulfamoylbenzoic acid. (Figure 1) It is official in various pharmacopoeias (USP-NF, 2008; BP, 2011; EDQM, 2014; IP, 2018). FUR has the following generic names are Fursemide, Aisemide, Beronald, Desdimin, Lasilix and others (Gahandule and Banerjee, 2016). FUR is used for the treatment of Hypertension, chronic congestive heart failure and edema associated with hepatic cirrhosis (Brunton, 2011). The loop diuretics bind to the $\text{Na}^+\text{-K}^+\text{-2Cl}^-$ symporter in the thick ascending limb and interfere with its function resulting in inhibition of transport of electrolytes in this segment of the nephron. Diuretics acting only on the proximal tubules have limited efficacy because the thick ascending limb has an immense capacity for reabsorption of any Na^+ not reabsorbed at the proximal tubular site. Similarly, diuretics acting primarily on site beyond the thick ascending limb also have limited efficacy as the amount of Na^+ reaching these sites is very low. On the contrary, loop diuretics which act at the thick ascending limb are highly efficacious and are also known as high ceiling diuretics. Loop diuretics also inhibits Ca^{2+} Mg^{2+} reabsorption in the thick ascending limb by abolishing the transepithelial potential difference that is the main driving force for reabsorption of these cations. Furosemide is the proto-types loop diuretic (Seth and Seth, 2009). The adverse effects of FUR are hyponatraemis, hypokalaemia, hyperuricaemia, Paresthesia, blurred vision and orthostatic hypotension (Brayfield, 2011).

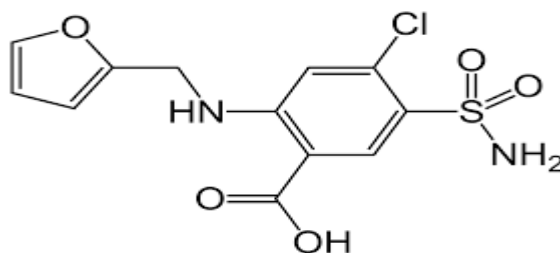


Figure 1. Molecular structure of Furosemide.

Literature survey revealed that, there are several methods have been reported for the estimation of Furosemide in bulk, in pharmaceutical samples and in biological samples either alone or in combination with other drugs. UV spectrophotometric methods was reported for the estimation of FUR in alone (Naveed et al., 2014; Alfred-Ugbenbo et al., 2017), by using AUC method (Gahandule and Banerjee, 2016; Supriya et al., 2018), by charge transfer method (Rani et al., 2017) and in combination with other drugs (Reddy et al., 2013; Darweesh, 2016). HPTLC-densitometry methods following a model approach for

transfer of TLC screening has developed (Zeng et al., 2018) and for simultaneous determination by using tablet formulation (Kher et al., 2013). Several other analytical methods were reported are as assay of Furosemide, Spironolactone and Canrenone in Human Plasma Samples by HPLC/MS/MS (Sora et al., 2010), FTIR (Gallignania, 2014), ^1H NMR (Costa et al., 2016) and Capillary electrophoresis (Souza et al., 2019). HPLC methods have been reported for the estimation of FUR by using pharmaceutical dosage form in alone (Roth et al., 1981; Kaynak and Sahl, 2013; Youm and Youan, 2013; Phale, 2017), in combination with other drugs (Maulik et al., 2012; Patil et al., 2012; Ram et al., 2012; Şimşek et al., 2012; Ram et al., 2014; Sila-on et al., 2016; Kassab, 2017; Tandel, 2017; Kumari et al., 2018; Shaikh and Rao, 2018), in biological samples (Lovett et al., 1985; Amin et al., 2010; Mannam and Yallamalli, 2018) and in bovine milk (Shaikh, 1985). Also there are several clinical methods have been developed for FUR (Najiba et al., 2003; Gulbis and Spencer, 2006; Ho and Power, 2010; Chawla et al., 2013; Gandhi et al., 2014; Kitsios et al., 2014; Duffy et al., 2015; Gu et al., 2015; Labriola et al., 2015; Sullivan et al., 2015; Hashemian et al., 2016; Vasco et al., 2016; Widdifield et al., 2016; Chinaca and Nwachukwu, 2017; Dhayat et al., 2017; Matsue et al., 2017; Bove et al., 2018; Lumlertgul et al., 2018; Haddock et al., 2019; Liu et al., 2019; Mose et al., 2019). In all the reported HPLC methods, the runtime for the analysis is more and the analysis was not done in the presence of impurities. So, we aimed to develop a easy, fast and cost effective HPLC method with less run time, less solvent consumption and the analysis of FUR in the presence of listed impurities as per USP. Hence, the objective of the present study was to develop and validate a simple, precise, accurate, less time consuming method for the estimation of FUR in bulk and pharmaceutical preparation in the presence of impurities.

Materials and methods

Chemicals and reagents

FUR RS (grade: USP-RS) was used for this study. FUR injection (Brand: Lasix) containing 10 mg/mL of FUR and sodium chloride viaflo bag (Label claim: 0.9% w/v) were purchased from the local pharmacy. FUR RCA and FUR RCB impurities were as used USP-RS grade. FUR-IMP-B, IMP-D and IMP-E were supplied by Simson. European pharmacopoeial grade acetonitrile and sodium hydroxide solution were procured from Merck, ULC/MS-CC/SFC grade glacial acetic acid was procured from biosolve chimie. HPLC grade water was prepared from millipore Milli-Q water purification system as it meets USP requirements. All the chemicals and reagents used in the study were of analytical grade.

Instrumentation and chromatographic condition

Water e2695 HPLC system was used for liquid chromatography method development and validation; equipped with auto sampler as it consists five carousels of 24 vials each, sample compartment temperature control ranges from 4 °C to 40 °C and column compartment temperature control ranges from 20 °C to 65 °C. The detector consists of UV/PDA and Empower software was used for data processing and evaluation.

Several trials has been performed by using different column, different mobile phase ratio and different injection volume to obtained optimized chromatographic conditions for the method development and validation of FUR e.g. Table 1.

Optimized chromatographic conditions

Mobile phase composition consists of 1% glacial acetic acid and acetonitrile in the ratio of 50%:50% v/v were used to elute the sample through Inertsil ODS-3V C₁₈ column (250 mm x 4.6 mm; 5 µm particle size) as a stationary phase with isocratic elution mode. Check 10 µL of samples were injected into it and run time was set at 10 min. The elution

was detected through a UV/PDA detector at 272 nm and the chromatograms was observed by using empower software. The operating temperature of the column was set at $25\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ and the sample compartment temperature was at $15\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$, flow rate was maintained at 1.0 mL/min.

Preparation of 1% glacial acetic acid

10 mL of glacial acetic acid was transferred into 1,000 mL volumetric flask containing 300 mL of MilliQ water, diluted up to the volume with MilliQ water, and mixed well. Sonicated for 5 min.

Preparation of mobile phase

Mixed 1,000 mL of 1% glacial acetic acid and 1,000 mL of acetonitrile into 2,000 mL solvent bottle. Sonicated for 5 min. Mobile phase is used as a diluent and blank.

Preparation of standard solution

Accurately weighed and transferred 50 mg of Furosemide RS into 50 mL volumetric flask and added 20 mL of diluent. Dissolved by sonication, diluted up to volume with diluent and mixed well to obtain a concentration of 1 mg/ mL. From the above standard stock solution pipette out 1 mL in to 10 mL volumetric flask, diluted up to volume with diluent and mixed to obtain a concentration of 100 µg/mL.

Preparation of matrix solution

Transferred 1 mL of 0.9% sodium chloride from viaflo bag into 10 mL volumetric flask and make up to the volume with diluent.

Preparation of sample solution

Transferred 1 mL of Furosemide injection into 10 mL volumetric flask. Diluted upto the volume with NS and mixed well. Pipetted out 1 mL above solution in to 10 mL volumetric flask. Diluted upto the volume with diluent and mixed to obtain a concentration of 100 µg/mL.

Table 1. Trials of chromatographic conditions.

Trials	Column	Mobile phase	Injection Volume	Observation	Modification
01	Hypersil ODS C_{18} , 250 mm x 4.6 mm x 5 µm	1% GAA: ACN (70:30% v/v)	20 µL	Peak was eluted at R_t 13 min	Mobile phase ratio
02	Hypersil ODS C_{18} , 250 mm x 4.6 mm x 5 µm	1% GAA: ACN (50:50% v/v)	20 µL	R_t was reduced, but height of the peak observed at above 2 AU	Injection volume
03	Hypersil ODS C_{18} , 250 mm x 4.6 mm x 5 µm	1% GAA: ACN (50:50% v/v)	5 µL	Peak eluted at below 2 AU and for further conformation	Injection volume
04	Hypersil ODS C_{18} , 250 mm x 4.6 mm x 5 µm	1% GAA: ACN (50:50% v/v)	10µL	In NS, hump was observed at the R_t of FUR	Column

Table 1. Continued.

Trials	Column	Mobile phase	Injection Volume	Observation	Modification
05	X- Bridge c_8 , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	No hump observed and for further conformation	Column
06	Hypersil BDS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	Hump was observed at the	Matrix solution and Sample prepared in matrix were used
07	Hypersil BDS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	No hump observed and for further conformation	Mobile phase ratio
08	Hypersil BDS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (40:60% v/v)	10 μ L	It elute the peak at lesser R_t .	Compare two different Mobile phase ratio
09	Hypersil ODS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (40:60% v/v) 1% GAA: ACN (50:50% v/v)	10 μ L	1% GAA: ACN (50:50% v/v), gives better response and for further conformation	Column
10	XTerra, 150 mm x 3.9 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	Reducing the length of the column will affect robustness	Column
11	Hypersil ODS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	It gives sharp peak. So, all the impurities were injected separately	-
12	Hypersil ODS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	FUR_RCA peak not separated well	Mobile phase ratio
13	Hypersil ODS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (60:40% v/v)	10 μ L	FUR_RCA peak interfered at R_t of FUR	Mobile phase ratio
14	Hypersil ODS c_{18} , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (70:30% v/v)	10 μ L	FUR_RCA peak interfered at R_t of FUR	Mobile phase ratio & Column
15	X-Bridge c_8 , 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	FUR_RCA peak not separated well	Column
16	Inertsil ODS-3V, 250 mm x 4.6 mm x 5 μ m	1% GAA: ACN (50:50% v/v)	10 μ L	FUR_RCA peak not separated well	Optimized chromatographic condition

Preparation of impurity solution

Accurately weighed and transferred 5 mg of FUR-RCA, FUR-RCB, FUR-IMP-B, FUR-IMP-D and FUR-IMP-E individually and transferred into their respective 50 mL volumetric flasks. Added 20 mL of diluent dissolved by sonication and diluted up to volume with diluent. From the above, stock solution pipette out 0.1 mL in to 10 mL volumetric flask, diluted up to volume with diluent and mixed well.

Preparation of impurity spiked solution

Pipetted out 1 mL of stock solution (standard and sample) and 0.1 mL of FUR-RCA, FUR-RCB, FUR-IMP-B, FUR-IMP-D and FUR-IMP-E stock solutions into 10 mL volumetric flask. Diluted upto the volume with diluent and mixed well.

Preparation of resolution solution

Diluted 5 mL of standard stock solution and 0.25 mL of FUR-RCA into 50 mL volumetric flask. Dissolved and diluted upto the volume with diluent and mixed well.

Selection of wavelength

10 µg/mL of standard stock solution was scanned between 200 nm and 400 nm and the spectrum was recorded. From the spectrum, 272 nm was selected as detection wavelength e. g. Figure 2.

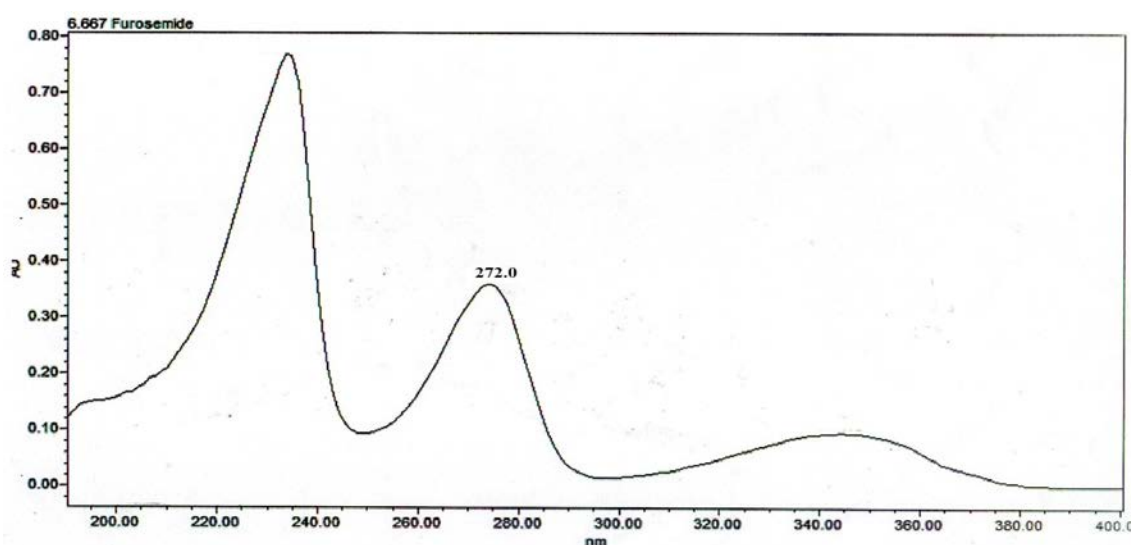


Figure 2. UV spectrum of Furosemide in mobile phase.

Method validation

The proposed method was developed and validated as per the ICH guidelines (Code Q2 (R1), 2015). The following parameters were evaluated as given below.

System Suitability

The system suitability of the method was assessed to verify whether the analytical system is working properly or it can give accurate and precise results, by injecting the six replicates of the standard solution. System suitability parameters like USP plate count, USP tailing factor, USP Resolution, retention time of six replicates were calculated. The resolution between FUR RS and FUR-RCA peak was calculated.

Linearity

Linearity of the method was assessed by analyzing standard stock solution of FUR at different concentrations. A calibration curve was plotted, as the peak area on Y-axis against the concentration on X-axis, of FUR was linear in the concentration range of 10-120 µg/mL at 272 nm. The optical characteristics such as correlation coefficient, slope, intercept and residual sum of squares were calculated.

Precision

Precision studies were done in terms of repeatability and intermediate precision. Repeatability of the method was confirmed by the analysis of formulation (sample solution - 60 µg/mL) was repeated for six times with same concentration. Intermediate precision of the method was confirmed by analysis the formulation (sample solution - 60 µg/mL) was repeated for three times in a same day (Intraday) and in three consecutive days (interday). The amount of drug present in the formulation was calculated. The mean, standard deviation and percentage of RSD for six replicate was also reported.

Accuracy

Accuracy of the method was determined by recovery studies at three different concentration levels (80%, 100%, and 120%) and three samples from each concentration were injected. The amount of drug recovered and percentage of RSD was calculated.

Specificity

Specificity is the ability to measure and specifically the analyte of interest in the presence of other components that may be expected to be present in the sample matrix. The method was evaluated by injecting 10 µL solutions of standard, sample, blank and impurities as FUR-RCA, FUR-RCB, FUR-IMP-B, FUR-IMP-D and FUR-IMP-E. Interference was observed. Purity angle Purity threshold was measured by using chromatographic software.

Robustness

The robustness is the ability of a method to remain unaffected by small deliberate changes in chromatographic parameters. The mean, SD and percentage of RSD were calculated. The variations were done in chromatographic conditions are

Flow rate was varied by ± 0.2 mL/min,

Column temperature was varied by ± 5 °C,

Mobile phase composition was varied by $\pm 10\%$ on organic and aqueous phase.

Ruggedness

Ruggedness of the proposed method was determined by analyzing six replicates of sample solution at nominal concentration by two analysts to check the reproducibility of the test results. The amount of drug present in the formulation was calculated. The mean, standard deviation and percentage of RSD for six replicate was also reported.

Solution stability

Stability of the analytical solutions such as blank, matrix, resolution solution, standard solution and sample solution were verified by analyzing initially and at different time intervals. Those solutions were stored in HPLC auto sampler at 15 °C and in room temperature. The percentage of RSD was calculated.

Results and discussion**Method development and optimization**

A simple, precise, accurate and rapid HPLC method for the assay of Furosemide injection diluted with normal saline was developed. The UV spectrum for FUR in mobile phase was recorded. The λ max of FUR was found to be 234 nm and 272 nm. At 234 nm the absorbance of FUR was high. This may cause very high peak height. When compare to this, 272 nm was given less peak area. Hence, 272 nm was selected as a detection wavelength. Several trials have been performed to optimize the chromatographic conditions. To optimize the injection volume, different volumes were used. While using

20 μ L, the peak was eluted at the height of above 2 AU, in 5 μ L the peak height was observed below 2 AU. But the peak achieves optimum height when 10 μ L solution was injected.

Different types of column were used to achieve the optimum elution of the Furosemide peak and impurities peak. In Hypersil ODS C₁₈ column, sharp peak was observed but hump was seen in NS. RCA peak was not separated well and it eluted at the retention time of FUR peak. In X-Bridge C₈ column, the reduction in carbon eluted the peak at earlier retention time and RCA peak interfered at the retention time of FUR. In Hypersil BDS C₁₈ column, peak shape was good but hump was observed in NS at the retention time of the Furosemide Peak. In XTerra (150 mm) column, reduction in column length eluted the peak at retention time of about 2 mins but it will affect the robustness. Finally, Inertsil ODS-3V, FUR was selected as the stationary phase and the peak shape was good and no interference was observed at the retention time of FUR. All the impurities were also separated well.

For better separation of Furosemide peak and impurities peak, mobile phase composition ratio were tried. In the ratio of 1% glacial acetic acid: acetonitrile (70:30% v/v), FUR peak shape was good. However, the RCA peak was not completely separated it has some interference at the retention time of the FUR. In the ratio of 1% glacial acetic acid: acetonitrile (40:60% v/v), peak was eluted at earlier retention time and also they have a chance to observe interference at the retention time of FUR peak due to impurities. In the ratio of 1% glacial acetic acid: acetonitrile (60:40% v/v), the RCA peak was not separated it eluted at the retention time of the Furosemide peak. In the ratio of 1% glacial acetic acid: acetonitrile (50:50% v/v), sharp peak was obtained and found optimum elution time. All the impurities were separated well. No interference was observed at the retention time of the FUR peak due to blank, matrix and impurities. Hence, 1% glacial acetic acid: acetonitrile (50:50 v/v) was selected as an appropriate mobile phase composition for the FUR elution. The optimized chromatogram is shown e.g. Figure 3.

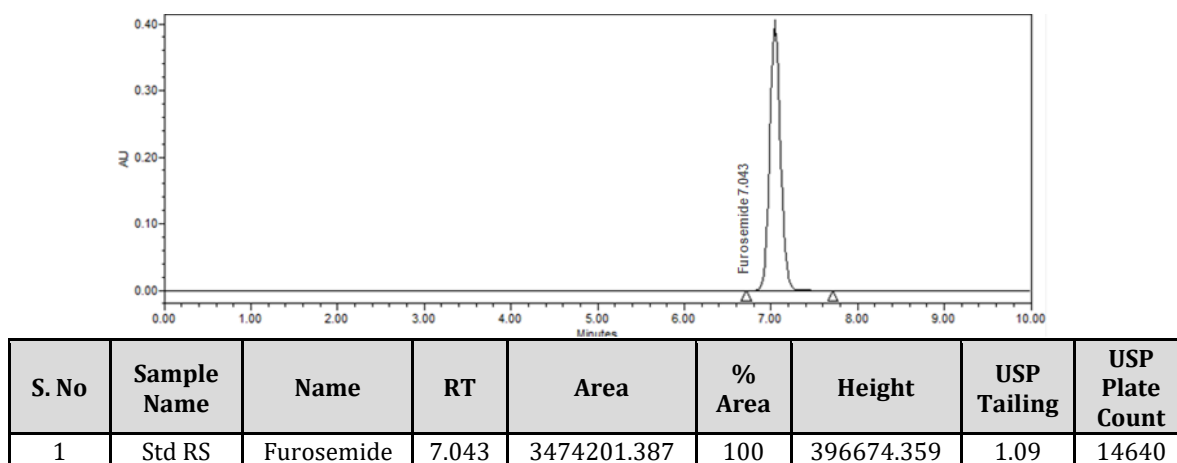


Figure 3. Optimized chromatogram of Furosemide.

Method validation - System suitability

No peak was observed due to blank and matrix. Retention time of FUR was found to be 7.043 min for average six replicate injection of standard solution at nominal concentration. USP resolution between FUR and UR_RCA peak was found to be 3.54. All the system suitability parameters meets within the acceptance limit e.g. Table 2.

Table 2. System suitability results for Furosemide.

SST Parameters	Observed Results	Acceptance Criteria
Blank	No peak	-
Matrix	No peak	-
Capacity factor		$1 < k < 10$
Retention Time	7.043	-
Tailing Factor	1.11	NLT 2.0
Theoretical Plates	14839	> 2500
Control % Agreement	99%	98% to 102%
Resolution (Between RCA Peak and Furosemide Peak)	3.54	NLT 2.0
Assymetry factor		NMT 2.0
HETP	0.0168	-

Linearity

The calibration curve was obtained using the least square regression procedure. The developed method was found to be linear in the concentration range of 10-120 µg/mL at 272 nm. The linearity chromatograms are shown e.g. Figure 4 and the calibration graph is shown e.g. Figure 5. The optical characteristics data are given e.g. Table 3.

Table3. Optical characteristics of Furosemide.

Parameters	Observation
Detection Wavelength (nm)	272 nm
Correlation Coefficient(r)	0.9998
Regression equation ($y = mx + c$)	$Y = 33746x - 59020$
Slope (m)	33746
Intercept (c)	59020
Correlation Coefficient(r)	0.9998
RSS	0.0000003653

Precision

The precision of the method was confirmed by repeatability and intermediate precision.

Repeatability

The repeatability of the method was confirmed by the repeated analysis of formulation for six times. The percentage purity of FUR in formulation was found to be 103.56 ± 0.6546 . The percentage of RSD was found to be 0.6321. The low percentage of RSD value indicates that the method was more precise. The result of the analysis of formulation is shown e.g. Table 4.

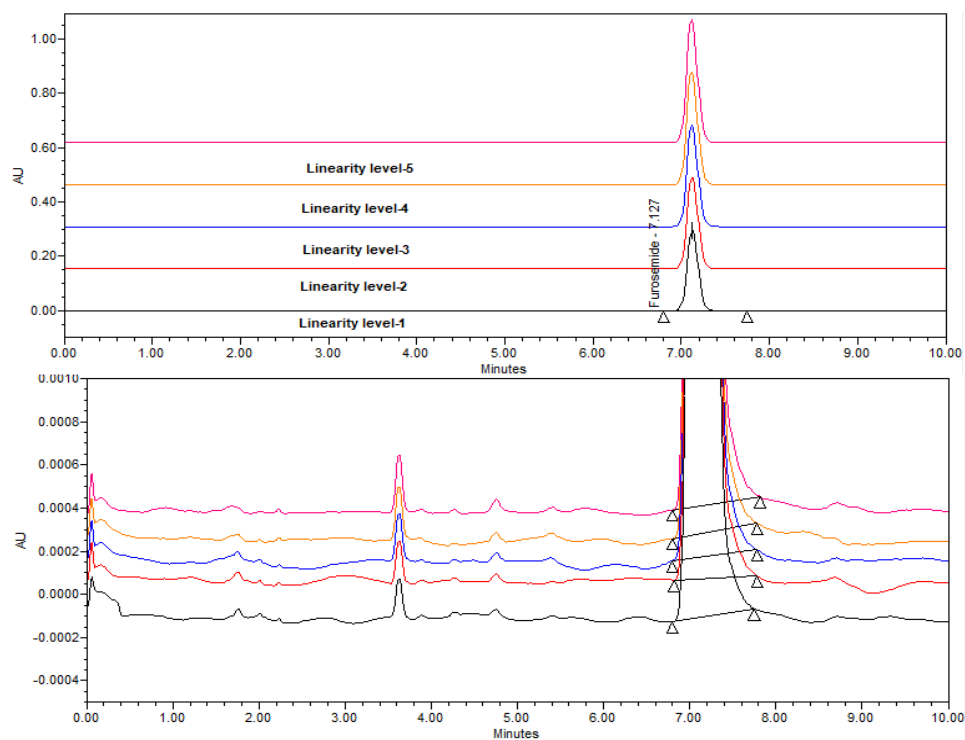


Figure 4. Linearity chromatogram of Furosemide.

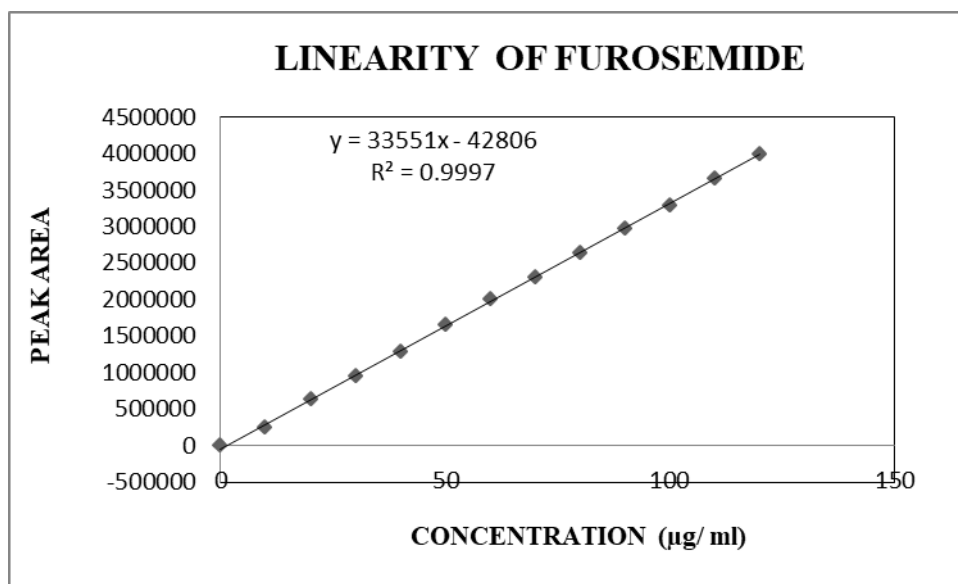


Figure 5. Calibration curve of Furosemide.

Table 4. Analysis of formulation for Furosemide.

Sample	Experimental concentration (mg/mL)	Average area of Furosemide	% assay*	Mean	SD	% RSD	SE	CI
1	0.1025	3486691.269	103.31	103.56	0.6546	0.6321	0.2672	102.87 to 104.25
2	0.1025	3486130.591	103.32					
3	0.1024	3482503.623	103.18					
4	0.1024	3482978.536	103.20					
5	0.1031	3509203.983	104.88					
6	0.1026	3492191.677	103.48					

* Mean of six observations.

Intermediate precision

The intermediate precision was done by intraday and interday analysis. The analysis of formulation was repeated for three times on the same day and on three consecutive days. The percentage of RSD value for intraday and interday analysis was found to be 0.2236 and 0.3936 respectively. The low percentage of RSD values denotes intermediate precision of method has confirmed e.g. Table 5.

Table 5. Intraday and interday analysis.

	Sample	Labelled amount (mg/mL)	Amount found (mg/mL)	% assay*	Mean	SD	% RSD	SE	CI
Intraday	1	0.1	0.1025	102.25	102.45	0.2291	0.2236	0.1323	101.88 to 103.02
	2	0.1	0.1024	102.40					
	3	0.1	0.1027	102.70					
Interday	1	0.1	0.1023	102.30	102.67	0.4041	0.3936	0.2334	101.67 to 103.67
	2	0.1	0.1026	102.60					
	3	0.1	0.1031	103.10					

* Means of six observations

Accuracy

The accuracy of the method is confirmed by recovery analysis. To the pre-analyzed formulation, known quantities of the standard drugs were added at three different concentrations such as 80%, 100% and 120% concentration. The percentage of recovery of Furosemide was found in the range of 100.14% to 101.01%. The percentage of RSD values were found to be 0.2770. The low percentage of RSD values indicate that method was more accurate and there was no interference observed due to excipients present in the formulation e.g. Table 6.

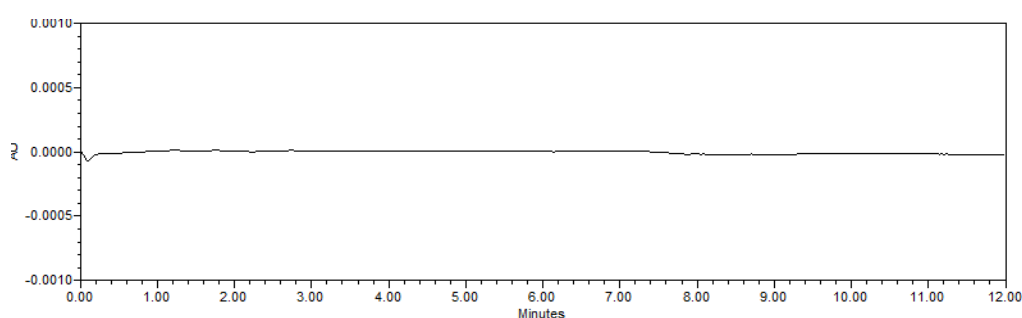
Table 6. Recovery analysis of Furosemide.

Sample level	Theoretical concentration (mg/mL)	Experimental Concentration (mg/mL)	% recovery*	SD	% RSD	SE	CI
80%-1	0.0797	0.0804	100.64	0.2787	0.2770	0.0923	100.39 to 100.82
80%-2		0.0806	100.80				
80%-3		0.0804	100.65				
100%-1	0.0996	0.1000	100.14				
100%-2		0.1009	101.01				
100%-3		0.1007	100.82				
120%-1	0.1195	0.1201	100.24				
120%-2		0.1205	100.54				
120%-3		0.1207	100.74				
		Mean	100.61				

* Means of six observations.

Specificity

Specificity was evaluated by comparing the chromatograms of blank, matrix solution, standard solution and sample solution. It can be observed that there are no coeluting peak at the retention time of FUR peak e.g. Figure 6-9. Further, all five impurities and impurities spiked standard and sample solutions were injected separately for the identification of their retention time. The entire impurities peak were separated well e.g. Figure 10. The peak purity of Furosemide was also measured by using chromatographic software which shows purity angle is less than the purity threshold. This result indicates that the peak of the analyte was pure and this confirmed the specificity of the method.

**Figure 6.** Chromatogram for blank.

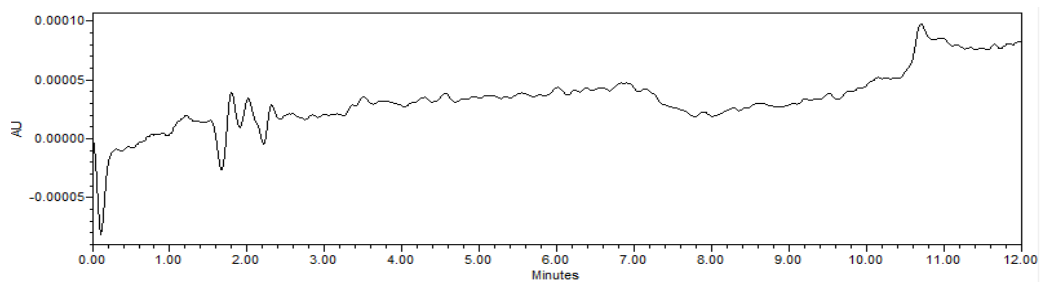
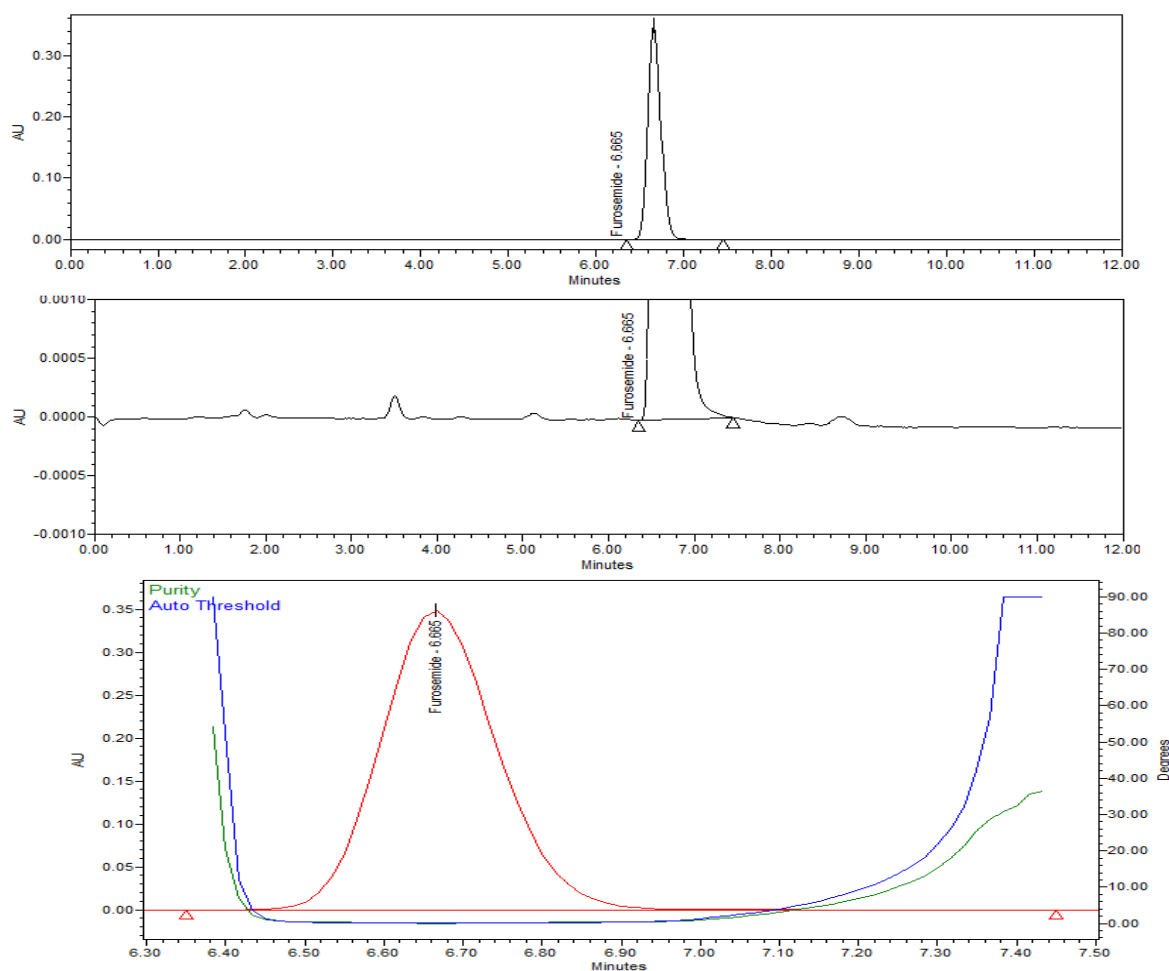
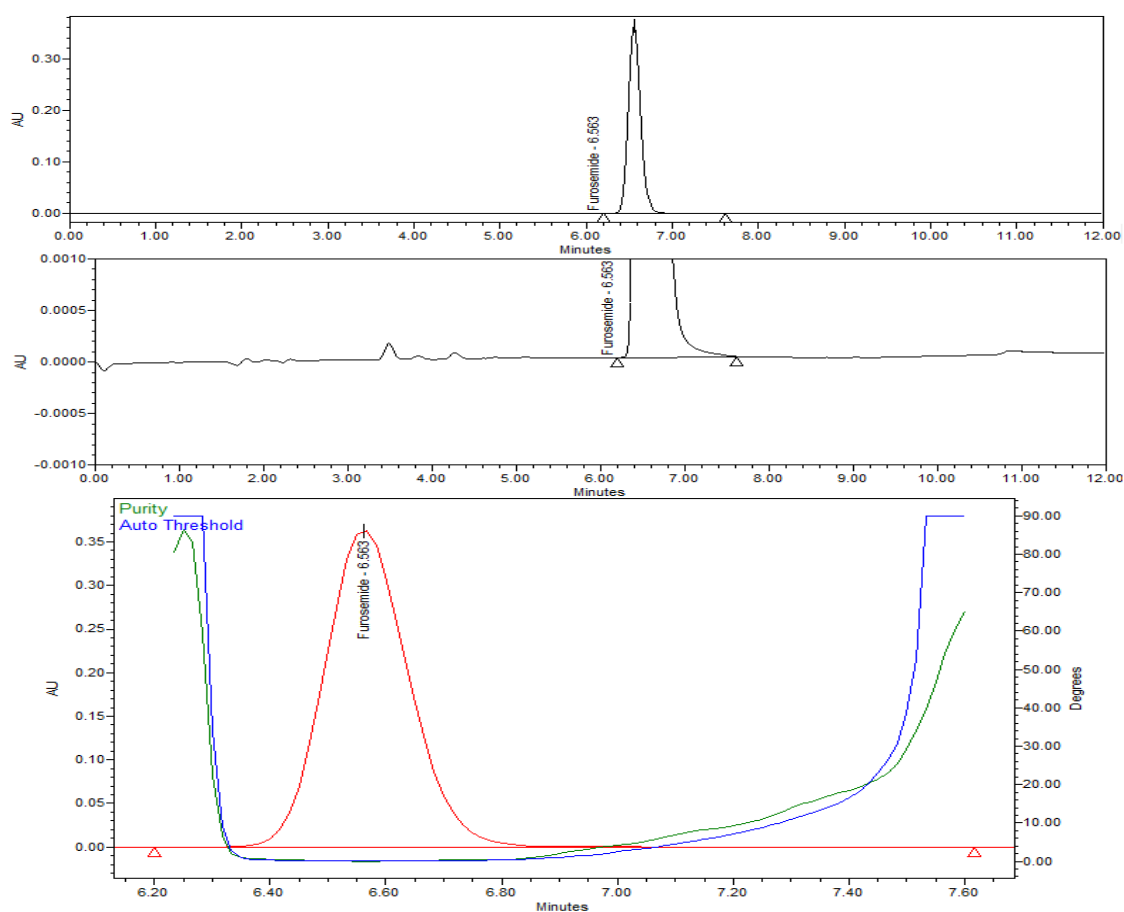


Figure 7. Chromatogram for matrix solution.



S. No	Sample name	Name	RT	Area	% Area	Height	Purity angle	Purity threshold
1	Std RS	Furosemide	6.665	3588209.437	100	348556.297	1.110	0.253

Figure 8. Chromatogram for standard solution of Furosemide.



S. No	Sample Name	Name	RT	Purity Angle	Purity Flag	Area	% Area	Height
1	Sample	Furosemide	6.563	0.113	0.251	3660235.354	100	363540.513

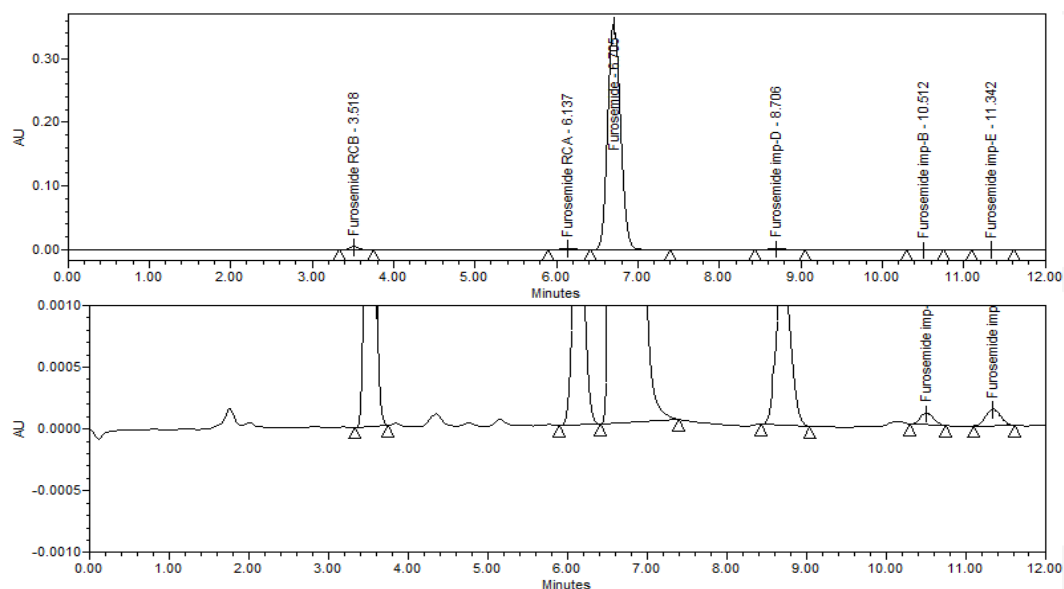
Figure 9. Chromatogram for sample solution of Furosemide.

Robustness

The robustness of the experimented method was established by varying the flow rate (0.9 mL/min, 1.0 mL/min and 1.1 mL/min), mobile phase composition ratio (50:50% v/v, 55:45% v/v and 45:55% v/v) and column temperature (20 °C, 25 °C, and 30 °C). Those variations caused a slight deviation in percentage of recovery but the percentage of RSD values were found less than 2 in all conditions. The low percentage of RSD value indicates that the method is robust e.g. Table 7.

Ruggedness

Ruggedness of the method was performed by the analysis of formulation was done by two different analysts. The percentage purity of Furosemide for analyst 1 and analyst 2 were found to be 103.56 ± 0.6547 and 103.24 ± 0.7661 , respectively. The percentage of RSD value for analyst 1 and analyst 2 for Furosemide were found to be 0.6322 and 0.7420 respectively. The low percentage of RSD values indicates that the method was more rugged e.g. Table 8.



S. No	Sample name	Name	RT	Purity angle	Purity flag	Area	Height	USP tailing	USP plate count
1	FUR_RCB	Furosemide RCB	3.518	0.231	0.532	34729.328	4642.429	1.07	4867
2	FUR_RCA	Furosemide RCA	6.137	0.249	0.583	19698.912	2065.859	1.07	9109
3	Std RS	Furosemide	6.705	0.079	0.253	353204.339	353204.092	1.12	6984
4	FUR_IMP-D-	Furosemide IMP-D	8.706	0.493	0.658	15840.549	1272.769	1.10	11014
5	FUR_IMP-B	Furosemide IMP-B	10.512	2.532	4.127	1101.862	92.876	1.06	16919
6	FUR_IMP-E	Furosemide IMP-E	11.342	2.111	3.714	1803.038	135.703	1.06	15554

Figure 10. Chromatogram for impurities spiked in standard solution of Furosemide.

Table 7. Results for robustness study.

Parameter	Conditions	Average peak area of Furosemide		% Assay *	% RSD
		Standard	Sample		
Flow rate	Low flow rate	3780255.755	3782865.746	100.82	0.2676
	Nominal	3400439.190	3385100.152	100.30	
	High flow rate	3100555.005	3090845.981	100.44	
Mobile phase composition	Low mobile phase composition	3381930.753	3378959.938	100.79	0.1494
	Nominal	3353972.474	3351734.774	100.49	
	High mobile phase composition	3374796.275	3401848.426	100.66	
Column temperature	Low column temperature	3417205.184	3412681.502	100.62	0.1609
	Nominal	3400439.190	3385100.152	100.30	
	High column temperature	3415371.350	3403927.880	100.42	

* Mean of six observations.

Table 8. Ruggedness.

Analyst	% assay *	SD	% RSD	SE	CI
I	103.56	0.6547	0.6322	0.2672	102.87 to 104.25
II	103.24	0.7661	0.7420	0.3127	102.43 to 104.04

* Mean of six observations.

Solution stability

Standard solution and Sample matrix are stable upto 60 h when stored in HPLC auto sampler at 15 °C and are stable up to 24 h when stored at room temperature. Also confirmed that the seal wash, needle wash, diluent and mobile phase used in this method are stable upto 60 h when stored at room temperature. Percentage of RSD was found to be within the limit e.g. Table 9 and 10.

Table 9. Solution stability for standard and sample solution at 15 °C.

Time interval	Retention time (min)		Average peak area of Furosemide		% RSD	
	Standard	Sample	Standard	Sample	Standard	Sample
Initial	7.036	7.035	3385100.152	3345074.348	0.3703	0.3126
About 3rd h	7.036	7.035	3376658.274	3339752.328		
About 15th h	7.037	7.035	3409010.344	3380453.005		
About 28th h	7.041	7.036	3418492.643	3392899.275		
About 36th h	7.041	7.038	3418718.469	3404443.256		
About 48th h	7.042	7.036	344733.975	3398285.523		
About 60th h	7.042	7.038	3455748.686	3405545.302		

Table 10. Solution stability for standard and sample solution at room temperature.

Time interval	Retention time (min)		Average peak area of Furosemide		% RSD	
	Standard	Sample	Standard	Sample	Standard	Sample
Initial	7.035	7.035	3376217.247	7.035	0.3430	0.3219
About 4th h	7.035	7.036	3376554.314	7.036		
About 8th h	7.037	7.035	3413419.517	7.035		
About 12th h	7.040	7.036	3418675.595	7.036		
About 16th h	7.041	7.038	3419036.385	7.038		
About 20th h	7.042	7.036	3448420.891	7.036		
About 24th h	7.042	7.038	3454098.739	7.038		

Conclusion

In the present research, the developed method was validated as per the parameter mentioned in the ICH guidelines. It gives significant results and was found within the limit. When compared to all the reported methods, the shorter run time of this method will significantly reduce the analysis time, solvent consumption and all the impurities were separated well. Hence, it can be concluded that the proposed HPLC method is considered as simple, easy, fast, accurate and cost effective method for the analysis of FUR in Furosemide injection in the presence of impurities. Hence, the method could be effectively applied for the routine quality control analysis of FUR in Furosemide injection without any interference.

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Conflicts of interest

The author declares that they have no conflict of interest.

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